

Banner Thread Characteristics

Locked Filament Polyester Thread

Size	T27	T40	T60	T90	T135
Typical Loop Strength	4.5	6.5	9.5	13	16.5
Break Strength	2.5	4.5	6.8	10.2	12.6
Plies	1	1	1	1	1
Recommended Needle Size	11-14	14-16	16-18	20-22	22-24
Dry Shrinkage %	2.0	2.0	2.5	3.0	3.0

- Low shrinkage for less seam pucker
- Oval construction allows for smooth seam appearance
- Excellent seam strength retention
- Special Lubricant provides superior needle-heat resistance

The Quality Thread & Notions Co.

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